**TECNA, THE MOST EFFICIENT AND RELIABLE, LOYAL AND SECURE PARTNER FOR THE LOGISTICS AND MAINTENANCE OF YOUR COMPANY.**


RANGE **TSD**

TECNA 2000

# Electric forklift truck

**Four wheels, two front AC drive motor, 80 V., with TECNA technology Vector control.**

- **TSD 20** · **2.0 Tn.** C.G.C. a 500 mm. load center
- **TSD 25 S** · **2.5 Tn.** C.G.C. a 500 mm. load center
- **TSD 30 S** · **3.0 Tn.** C.G.C. a 500 mm. load center
- **TSD 25** · **2.5 Tn.** C.G.C. a 500 mm. larga load center
- **TSD 30** · **3.0 Tn.** C.G.C. a 500 mm. larga load center
- **TSD 35** · **3.5 Tn.** C.G.C. a 500 mm. load center
- **TSD 35 L** · **3.5 Tn.** C.G.C. a 600 mm. load center

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# ALL TECHNOLOGICAL ADVANCES OF TECNA CONCENTRATED IN THIS NEW SERIES:

## Security

Operation control system for speed reduction at curves (Anti turning)

System for lift speed reduction control (Anti turning).

System for speed reduction control in determined areas (High Security). (Optional).

## Upright

Upright Duplex, Duplex F.L. and Triplex F.L., one perfect GRAN VISION (new generation).

Integral side shifter as Standard.

## Ergonomics

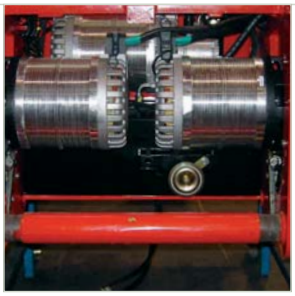
Operator compartment with the same dimensions, as those of a greater tonnage.

Manipulation by means of Joystic (option – levers).

Great comfort seat safety belt, weight adjustment and height and leaning-back positioning.

LCD display with constant control of the machine functions.

The OHG hight is 2.200 mm, adjustable tall stature.



## Productivity

Three-phase AC drive motors, 80 V 2 x 7,5 kW .

Three-phase AC lift motor, 80 V and 16,5 kW .

TECNA Vector control.

Tecna Batteries:

TSD 20/25S/30S - 80 V 620 A (49,6 kW )

TSD 25/30/35/35XL - 80 V 775 A (62 kW )

Energy regeneration when braking.

## Display

Display with digital hour meter, battery indicator and constantly providing the driver information on the system conditions of the truck.

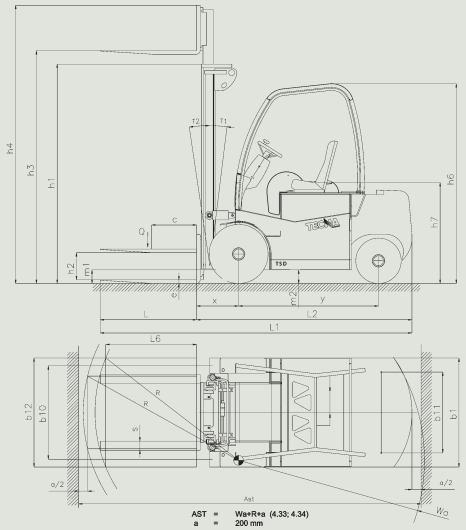
P.M service count - down.

Programmable for optimum adaptation of truck characteristics to the operation request (Acceleration, speed, deceleration, braking, etc.) Diagnosis information and warning indicators.

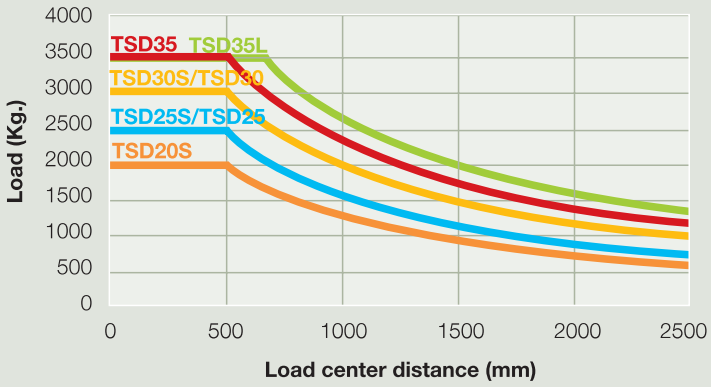
## TECHNICAL SPECIFICATIONS ACCORDING TO VDI 2198

| | | | | | | | | | | |
|---|---|---|---|---|---|---|---|---|---|---|
| Distinguishing mark | 1.1 | Manufacturer (Abbreviation) | | **TECNA** | | | **TECNA** | | | |
| | 1.2 | Manufacturer´s type designation | | TSD20 | TSD25S | TSD30S | TSD25 | TSD30 | TSD35 | TSD35L |
| | 1.3 | Drive: Electric, Battery, Diesel, Petrol, Fuel gal | | Battery | | | Battery | | | |
| | 1.4 | Operator type: Hand, Pedestrian, Standing, Seated | | Seated | | | Seated | | | |
| | 1.5 | Load capacity / Rated load | Q (t) | 2 | 2,5 | 3 | 2,5 | 3 | 3,5 | 3,5 |
| | 1.6 | Load center distance | c (mm) | 500 | | | 500 | | | 600 |
| | 1.8 | Load distance, centre of drive axle to fork | x (mm) | 452 [1] | | 457 [2] | 452 [1] | 457 [2] | 482 [2] | |
| | 1.9 | Wheelbase | y (mm) | 1570 | | | 1720 | | | |
| Weight | 2.1 | Service weight (with standard battery) | kg | 4425 | 4850 | 5385 | 4700 | 5075 | 5880 | 6175 |
| | 2.2 | Axle loading, laden front/rear | kg | 5729/696 | 6537/813 | 7363/1022 | 6543/657 | 7306/769 | 8410/970 | 8588/1087 |
| | 2.3 | Axle loading, unladen front/rear | kg | 2500/1925 | 2500/2350 | 2500/2885 | 2640/2060 | 2605/2470 | 2875/3005 | 2850/3325 |
| Tyres, Chasis | 3.1 | Tyres: SE=Superelastic, N=Pneumatic | | SE | | | SE | | | |
| | 3.2 | Tyre size, front | | 7.00-12 | | | 7.00-12 | | 27x10-12 | |
| | 3.3 | Tyre size, rear | | 21x8-9 | | | 21x8-9 | | | |
| | 3.5 | Wheels, number front/rear (x=driven wheels) | | 2x/2 | | | 2x/2 | | | |
| | 3.6 | Tread, front | b10 (mm) | 1028 | | | 1028 | | 1096 | |
| | 3.7 | Tread, rear | b11 (mm) | 890 | | | 890 | | | |
| Dimensions | 4.1 | Tilt of mast/fork carriage forward/backward | Grad | 6x6 | | | 6x6 | | | |
| | 4.2 | Height, mast lowered | h1 (mm) | 2236 | | | 2236 | | 2281 | |
| | 4.3 | Free lift | h2 (mm) | 150 | | | 150 | | | |
| | 4.4 | Lift height | h3 (mm) | 3306 | | | 3306 | | | |
| | 4.5 | Height, mast extended | h4 (mm) | 3964 | | | 3964 | | 4024 | |
| | 4.7 | Height of overhead guard (cabin) | h6 (mm) | 2200 | | | 2200 | | | |
| | 4.8 | Seat height | h7 (mm) | 1150 | | | 1150 | | | |
| | 4.12 | Coupling hight | h10 (mm) | -- | | | -- | | | |
| | 4.19 | Overall width | l1 (mm) | 3462 | | 3467 | 3612 | 3617 | 3642 | 3742 |
| | 4.20 | Lenght to face of forks | l2 (mm) | 2362 | | 2367 | 2512 | 2517 | 2542 | 2642 |
| | 4.21 | Overall lenght | b1 (mm) | 1216 | | | 1216 | | 1370 | |
| | 4.22 | Fork dimensions | s/e/l (mm) | 40x100x1100 | | 45x100x1100 | 40x100x1100 | 45x100x1100 | | 45x125x1100 |
| | 4.23 | Fork carriage din 15173, class/type A, B | | 2A | | 3A | 2A | 3A | | |
| | 4.24 | Fork-carriage width | b3 (mm) | 1100 | | | 1100 | | | |
| | 4.31 | Ground clearance, laden, below mast | m1 (mm) | 150 | | | 150 | | | |
| | 4.32 | Ground clearance, centre of wheelbase | m2 (mm) | 150 | | | 150 | | | |
| | 4.33 | Aisle width for pallets 1000(L6)x1200(B12) | Ast (mm) | 3705 | | 3710 | 3834 | 3839 | 3864 | 3956 |
| | 4.34 | Aisle width for pallets 1200(L6)x800(B12) | Ast (mm) | 3903 | | 3908 | 4034 | 4039 | 4064 | 4156 |
| | 4,35 | Turning radius | Wa (mm) | 2051 | | | 2182 | | | 2274 |
| | 4.36 | Internal turning radius | b13 (mm) | 526 | | | 577 | | | |
| Performances | 5.1 | Travel speed, laden/unladen | km/h | 18/18 | | | 18/18 | 18/18 | 18,5/18,5 | 18,5/18,5 |
| | 5.2 | Lift speed, laden/unladen | m/s | 0,59/0,57 | 0,59/0,52 | 0,59/0,48 | 0,59/0,52 | 0,59/0,48 | 0,56/0,42 | 0,56/0,40 |
| | 5.3 | Lowering speed, laden/unladen | m/s | 0,48/0,46 | | | 0,48/0,46 | | | |
| | 5.5 | Drawbar pull, laden/unladen | N | ----- | ----- | ----- | ----- | ----- | ----- | ----- |
| | 5.6 | Max. Drawbar pull, laden/unladen | N | ----- | ----- | ----- | ----- | ----- | ----- | ----- |
| | 5.7 | Gradeability, laden/unladen S2 30 min. | % | 12,5/19,5 | 10,5/17,5 | 9/15,5 | 11/18 | 9,5/16,5 | 8/14 | 7.5/13 |
| | 5.8 | Max. Gradeability laden/unladen S2 5 min. | % | 16,5/25,5 | 14/23 | 12/20 | 14,5/23,5 | 12,5/21,5 | 10,5/18,5 | 10/17,5 |
| | 5.9 | Acceleration time, laden/unladen 10m | s | ----- | ----- | ----- | ----- | ----- | ----- | ----- |
| | 5.10 | Service brake | | Hydr./Elect. | | | Hydr./Elect. | | | |
| Electric-Motor | 6.1 | Drive motor rating S2 60 min. | kW | 2x8,5 | | | 2x8,5 | | | |
| | 6.2 | Lift motor rating S3 15% | kW | 24 | | | 24 | | | |
| | 6.3 | Battery acc. to DIN 43531/35/36 A,B,C, no | | 43536 A | | | 43536 A | | | |
| | 6.4 | Battery voltage, nominal capacity k5 | V/Ah | 80x620 | | | 80x775 | | | |
| | 6.5 | Battery weight | kg | 1558 | | | 1850 | | | |
| | 6.6 | Energy consumption acc. To VDI cycle | kWh/h | ----- | ----- | ----- | ----- | ----- | ----- | ----- |
| Additon data | 8.1 | Type of drive control | | AC/Inverter | | | AC/Inverter | | | |
| | 8.2 | Operating pressure for attachments | bar | 140 | | | 140 | | | |
| | 8.3 | Oil volume for attachments | l/min | ----- | | | ----- | | | |
| | 8.4 | Sound level at the driver´s ear acc. To DIN 12 053 | dB (A) | ----- | | | ----- | | | |
| | 8.5 | Towing coupling, type DIN | | ----- | | | ----- | | | |

1) +20 mm with integral sidesighter included; 2) +30 mm with integral sidesighter included.
TECNA products and Specifications are submited to modifications without previous notification.



## Load capacity




## Table of masts

| Designation | Lift height h3 mm | Free lift h2 mm | | Height lowered upright h1 mm | | Height extended upright h4 mm | | Tilt Forward/ Backward |
|---|---|---|---|---|---|---|---|---|
| | | TSD20-25-30 (D-E) | TSD 35 (F) | TSD 20-25-30 (D-E) | TSD 35 (F) | TSD 20-25-30 (D-E) | TSD 35 (F) | |
| **DUPLEX** | 3080 | 150 | 150 | 2123 | 2168 | 3738 | 3798 | 6/6 |
| | 3306[1)] | 150 | 150 | 2236 | 2281 | 3964 | 4024 | 6/6 |
| **D 21** | 3630 | 150 | 150 | 2398 | 2443 | 4288 | 4348 | 6/6 |
| **E 21** | 3930 | 150 | 150 | 2698 | 2743 | 4888 | 4948 | 6/6 |
| **F 21** | 4230 | 150 | 150 | 2848 | 2893 | 5188 | 5248 | 6/6 |
| | 4530 | 150 | 150 | 2848 | 2893 | 5188 | 5248 | 6/6 |
| **DUPLEX** | 3130 | 1430 | 1415 | 2123 | 2168 | 3823 | 3883 | 6/6 |
| **Free lift** | 3350 | 1543 | 1528 | 2236 | 2281 | 4043 | 4103 | 6/6 |
| | 3700 | 1720 | 1705 | 2413 | 2458 | 4393 | 4453 | 6/6 |
| **D 22** | 4100 | 1920 | 1905 | 2613 | 2658 | 4793 | 4853 | 6/6 |
| **E 22** | 4500 | 2120 | 2105 | 2813 | 2858 | 5193 | 5253 | 6/6 |
| **F 22** | 4900 | 2320 | 2305 | 3013 | 3058 | 5593 | 5653 | 6/6 |
| **TRIPLEX** | 4660 | 1430 | 1415 | 2123 | 2168 | 5353 | 5413 | 6/6 |
| | 5000 | 1543 | 1528 | 2236 | 2281 | 5693 | 5753 | 6/6 |
| **D 32** | 5500 | 1720 | 1705 | 2413 | 2458 | 6193 | 6253 | 6/6 |
| **E 32** | 6000 | 1920 | 1905 | 2613 | 2658 | 6693 | 6753 | 6/4 |
| **F 32** | 6500 | 2120 | 2105 | 2813 | 2858 | 7193 | 7253 | 6/4 |
| | 7000 | 2320 | 2305 | 3013 | 3058 | 7693 | 7753 | 6/2 |

## Table of load capacities (kg)

| Model | TSD 20 S | | | | TSD 25 S / 25 | | | | | | TSD 30 S / 30 | | | | TSD 35 | | | | TSD 35 L | | | |
|---|---|---|---|---|---|---|---|---|---|---|---|---|---|---|---|---|---|---|---|---|---|---|
| Superelastic tyre | 7.00-12 | | | | 7.00-12 | | | | | | 7.00-12 | | | | 27x10-12 | | | | 27x10-12 | | | |
| Tread, front | 1028 | | | | 1028 | | | | | | 1028 | | | | 1096 | | | | 1096 | | | |
| Designation | Fork carriage | | Integrated sideshift | | Fork carriage | | | Integrated sideshift | | | Fork carriage | | Integrated sideshift | | Fork carriage | | Integrated sideshift | | Fork carriage | | Integrated sideshift | |
| | c (mm) | | c (mm) | | c (mm) | | | c (mm) | | | c (mm) | | c (mm) | | c (mm) | | c (mm) | | c (mm) | | c (mm) | |
| | 500 | 600 | 500 | 600 | 500 | 600 | 700 | 500 | 600 | 700 | 500 | 600 | 500 | 600 | 500 | 600 | 500 | 600 | 600 | 700 | 600 | 700 |
| **DUPLEX** | 2000 | 1800 | 1850 | 1675 | 2500 | 2250 | 2075 | 2350 | 2125 | 1950 | 3000 | 2725 | 2775 | 2525 | 3500 | 3175 | 3250 | 2950 | 3500 | 3200 | 3250 | 3000 |
| | 2000 | 1800 | 1850 | 1675 | 2500 | 2250 | 2075 | 2350 | 2125 | 1950 | 3000 | 2725 | 2775 | 2525 | 3500 | 3175 | 3250 | 2950 | 3500 | 3200 | 3250 | 3000 |
| **D 21** | 2000 | 1800 | 1850 | 1675 | 2500 | 2250 | 2075 | 2350 | 2125 | 1950 | 3000 | 2725 | 2775 | 2525 | 3500 | 3175 | 3250 | 2950 | 3500 | 3200 | 3250 | 3000 |
| **E 21** | 2000 | 1800 | 1850 | 1675 | 2500 | 2250 | 2075 | 2350 | 2125 | 1950 | 3000 | 2725 | 2775 | 2525 | 3500 | 3175 | 3250 | 2950 | 3500 | 3200 | 3250 | 3000 |
| **F 21** | 2000 | 1800 | 1850 | 1675 | 2500 | 2250 | 2075 | 2350 | 2125 | 1950 | 3000 | 2725 | 2775 | 2525 | 3500 | 3175 | 3250 | 2950 | 3500 | 3200 | 3250 | 3000 |
| | 1925 | 1800 | 1825 | 1675 | 2400 | 2250 | 2075 | 2300 | 2125 | 1950 | 2875 | 2725 | 2725 | 2525 | 3350 | 3175 | 3200 | 2950 | 3350 | 3200 | 3225 | 3000 |
| **DUPLEX** | 2000 | 1800 | 1850 | 1675 | 2500 | 2250 | 2075 | 2350 | 2125 | 1950 | 3000 | 2725 | 2775 | 2525 | 3500 | 3175 | 3250 | 2950 | 3500 | 3200 | 3250 | 3000 |
| **Free lift** | 2000 | 1800 | 1850 | 1675 | 2500 | 2250 | 2075 | 2350 | 2125 | 1950 | 3000 | 2725 | 2775 | 2525 | 3500 | 3175 | 3250 | 2950 | 3500 | 3200 | 3250 | 3000 |
| | 2000 | 1800 | 1850 | 1675 | 2500 | 2250 | 2075 | 2350 | 2125 | 1950 | 3000 | 2725 | 2775 | 2525 | 3500 | 3175 | 3250 | 2950 | 3500 | 3200 | 3250 | 3000 |
| **D 22** | 2000 | 1800 | 1850 | 1675 | 2500 | 2250 | 2075 | 2350 | 2125 | 1950 | 3000 | 2725 | 2775 | 2525 | 3500 | 3175 | 3250 | 2950 | 3500 | 3200 | 3250 | 3000 |
| **E 22** | 1925 | 1800 | 1825 | 1675 | 2425 | 2250 | 2075 | 2325 | 2125 | 1950 | 2900 | 2725 | 2750 | 2525 | 3375 | 3175 | 3225 | 2950 | 3375 | 3200 | 3225 | 3000 |
| **F 22** | 1775 | 1750 | 1625 | 1650 | 2200 | 2175 | 2075 | 2125 | 2075 | 1950 | 2650 | 2600 | 2500 | 2450 | 3075 | 3025 | 2950 | 2900 | 3100 | 3025 | 2950 | 2900 |
| **TRIPLEX** | 1875 | 1800 | 1775 | 1675 | 2325 | 2250 | 2075 | 2250 | 2125 | 1950 | 2800 | 2725 | 2650 | 2525 | 3250 | 3175 | 3125 | 2950 | 3275 | 3200 | 3125 | 3000 |
| | 1750 | 1700 | 1650 | 1625 | 2150 | 2125 | 2075 | 2075 | 2025 | 1950 | 2575 | 2525 | 2450 | 2400 | 3000 | 2950 | 2875 | 2825 | 3025 | 2950 | 2875 | 2825 |
| **D 32** | 1550 | 1525 | 1475 | 1450 | 1900 | 1875 | 1850 | 1825 | 1800 | 1775 | 2250 | 2200 | 2125 | 2100 | 2625 | 2575 | 2500 | 2475 | 2625 | 2600 | 2525 | 2475 |
| **E 32** | 1375 | 1375 | 1325 | 1300 | 1675 | 1650 | 1625 | 1600 | 1575 | 1550 | 1925 | 1900 | 1825 | 1800 | 2250 | 2225 | 2150 | 2150 | 2275 | 2225 | 2175 | 2150 |
| **F 32** | 1225 | 1200 | 1175 | 1150 | 1450 | 1425 | 1400 | 1375 | 1375 | 1350 | 1650 | 1625 | 1550 | 1525 | 1925 | 1875 | 1825 | 1800 | 1925 | 1900 | 1850 | 1825 |
| | 1075 | 1075 | 1025 | 1000 | 1250 | 1225 | 1200 | 1200 | 1175 | 1150 | 1375 | 1375 | 1325 | 1300 | 1625 | 1600 | 1550 | 1525 | 1625 | 1600 | 1550 | 1525 |

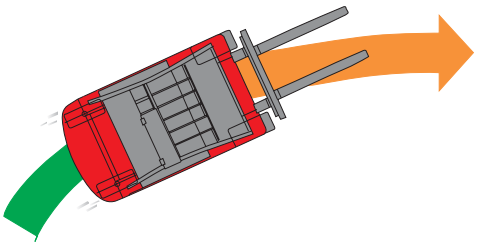
1) Standard. Specifications are without obligations for typographical errors.

# ¿Danger?

**GET TO KNOW THE ACTIVE SECURITY OF FORKLIFT TRUCKS TECNA AND COOL DOWN.**

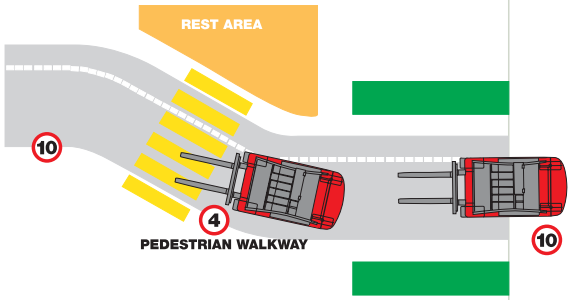
## 1 Anti-overturning electronic system

When turning, the forklift truck TECNA 2000 reduces its speed proportionally to the curve degrees.



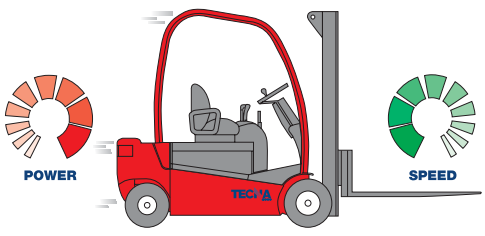
## 2 Speed limitation in predetermined zones*

Automatic system for predetermination of maximal speed in different areas of work.
*(optional)



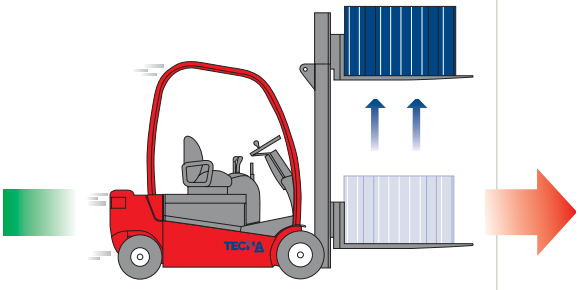

## 3 Speed and power control

The forklift truck TECNA 2000 disposes of device for speed limitation without power loss.




## 4 Speed limitation with lifting device

When lifting the cargo at a determined altitude, the speed of forklift truck displacement is automatically reduced.



**Technical data and specifications of forklift truck TECNA version with four wheels, front wheel drive 80 V. Vertor control.**

**Series TSD 20/25S/30S: 2.000, 2.500 and 3000 Kg**
**Series TSD 25/30/35/35XL: 2.500, 3.000, 3.500 Kg - 500 mm load center and 3.500 kg - 600 mm. load center**

## Driving

The forklift truck operation has exceptional ergonomic conditions. Easy access to operator compartment due to its low height of construction (550 mm). The steering column multi-positioning and the seat adjusted in height and resting, allows adaptation to the body characteristics of each person. The pedals are of automotion type making easy the adaptation to driving the truck. The Joystic, easy accessible, permits very sensible control of lifting tilting side shifter. The hydrostatic steering is operated without any effort, the system for actuating the pump functions only is required by the steering-wheel guaranteeing great energy saving. The vector control system permits easy change,from forward to reverse, and offering easy and smooth dynamic operation. The noise level in operator's ears is according to Standard DIN 12 053 < 65 dB.

## Motors and technologies AC

The drive motors, as well as the hydraulic one are CA, class F with protection IP20, without carbon brushes nor collector, are prepared for the hardest applications. In case of contaminated atmosphere, they are dust and dirtiness resistant. The availability for selection of systems with different output, gives acceleration and one very good lifting capacity. This is one of the greatest advantages of AC. This technology permits the machine components to be revised and checked at longer periods of time, which significantly reduces the costs for maintenance.

## Uprights

With good visibility (Gran Visibilidad), Duplex (Duplex), Duplex free lift and Triplex free lift. Specific design of I profiles compactly bent in, strongly to torsion and assembled with inclined bearings, replaceable and adjustable by means of shims (allows great improvement in profitableness of maintenance when implementing this operation for quite a short time) greased for life. The lift cylinders with break system at both ends of its stroke, are installed in the cavities of the curves. The upright is connected to the chassis by means of greased bushings. This upright is characterized with high security rate, which supplied by the powerful engine pump of 16,5 kW, permits the quick lifting. They integrate a control system for speed limitation went lifting. (Against overturning).

## Vector control

The Vector control follows the Frequency Control (motion control, Slip Control) in the whole range of counterbalance forklift trucks and tow tractors Tecna. This technology eliminates all components related to wear-out and maintenance (unlimited functioning). The module system of power equipments (invertors), interchangeable in between them, with a map for general control for all analogue and digit signals of the system, operated by powerful microprocessors (DSP), and the motor mathematically driven in real time gives maximal result (Vector Modulation). The system allows machine high stability in its all three stages of operation (low,standard, high average and high), obtaining high levels of output and efficiency due to its dynamic concept. The display provides the following stages of information: usage, diagnosis, calibration and signalization. All this includes a new range of motors, which do not require maintenance, moreover, a new secure generation has been used. The combination of all these systems protects against overheating in the system, which is in direct ration to battery autonomy.

## Transmission

The front two drive motors are carried out by means of independent and separate transmissions with gears constantly connected with inside a bath of oil. The steady conjunctions with easy access are perfectly protected in its position, by the chassis.

## Steering Axle

The steering axle incorporate, as a new feature, a turning radius up to 185•fs26, which permits an improved maneuvering compared to the traditional three wheels forklift trucks. The axle has two indentical integrates two identical wheels of 16/6•, which significantly improves the stability and maintenance of rear axle.

## Hydraulic system

The big reservoir for hydraulic oil is integrated to the frame structure, due to which the liquid refrigeration is aided to a great extent from this configuration. The sections for oil conduction are short, without curves, no prerequisites for energy loss from rubbing or friction heating are generated. It incorporates safety valves in elevation and descent and auxiliary valves for overpressure. In the tilting circuit there is an anti-cavity system. In the retard circuit is incorporated a filter of 25 microns. The main hydraulic valve may incorporate one 4th functions and auxiliary electrovalves.

## Brakes

The front axle brakes are multidisc system in constant bath of oil, actuated by a pedal of «automotion» type heaving long life without maintenance. Electronic breaking with energy recovery. Hand brake for parking.Proportional electronic brake.

## Frame

The frame designed by means of a computer using the system for finite methods, forms a very stable and robust set, integrating also the motors and the steering axle. Its low profile provides an optimal center of gravity of the forklift, which besides its good appearance, secures a high safety rate of these machines.

## Battery

The serial battery TECNA perfectly fits its place, fixed in operating position by means of a well designed access, which secures protection from the truck roof to the driver. For that reason its extraction and placement back is realized in very short time.

## CE

Security. This family of machines completely meets the actual Standards of CEE. The specifications may be changed and modified without preliminary notification.

Official distributor:

TECNA 2000

Pol. Ind. Arazuri-Orcoyen, C 5-7 Str.
31170 ARAZURI (Navarra)
Tel.: +34 948 324 660
Fax: +34 948 324 404
E-mail: tecna2000@tecna2000.com
www.tecna2000.com

TÜV CERT DIN EN ISO 9001:2000 Certificado: 01 100 038045

TÜV CERT DIN EN ISO 14001:1996 Certificado: 01 104 03180

Tecna 2000 possesses certificates for legal audits under the system for labour safety carried out by A.S.G. (Audit Management Systems).

4/2007